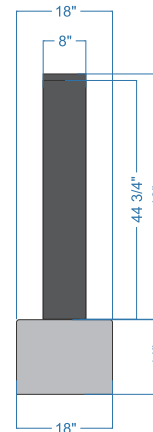


Letters to be cast in, painted black

**SIDE VIEW**



(3) Concrete risers with 1/2" radius edges

**NOTES:**

1. Concrete mix design to include a mixture of Portland Cement, water, coarse and fine aggregates, pure mineral oxide coloring agents (when applicable) to yield a minimum compressive strength of 5000 psi.
2. Final product shall be reinforced with #4 and #5 rebar grid.
3. Product is cast in 1-piece with no assembly required.
4. Hairline cracks may develop over time. These are not structural failures, but inherent characteristics of the material itself.
5. Air pockets are a common occurrence in precast products. The frequency and size of air pockets are variable and to be expected, especially on vertical surfaces.
6. Concrete corners and edges will chip if not handled according to guidelines. Patch kits are available but may or may not blend and can be variable.
7. There is a level of care and maintenance associated with your product and is the responsibility of the end user. Choosing the right sealer can help minimize those costs.

**PLEASE NOTE:**

It is VERY IMPORTANT to carefully read over your artwork, this includes, but is not limited to, the spelling of names, dates, places, logos, etc. Outdoor Creations Inc. is not liable for replacement of product, if artwork has been approved. Replacement of product that was approved with incorrect spellings, dates, logos, etc will be the responsibility of the customer. Thank you for your understanding.

I have read the above statement and approve the

**WEIGHT:**  
Letters: 460 - 1000 LBS ea.  
Risers: 2250 LBS ea.  
**TEXTURE:** Light Sand Blast  
**COLOR:**  
Letters: ODC Black  
Base: ODC Light Gray  
**SEALER:** Nano Tech Barrier



**OUTDOOR CREATIONS INC.**

2270 Barney Street  
Anderson, CA 96007  
(530) 365-6106  
FAX (530) 365-5129

CUSTOM LETTERS - 8" x 44 3/4" x VARIOUS,  
WITH (3) CONCRETE RISERS  
OLIVE VIEW SCHOOL - CORNING UESD

OUTDOOR CREATIONS, INC.

CUSTOMER APPROVAL x

SCALE: 1" = 36"

MAN. TOL. +/- 1/4"

DRAWN BY: MNC

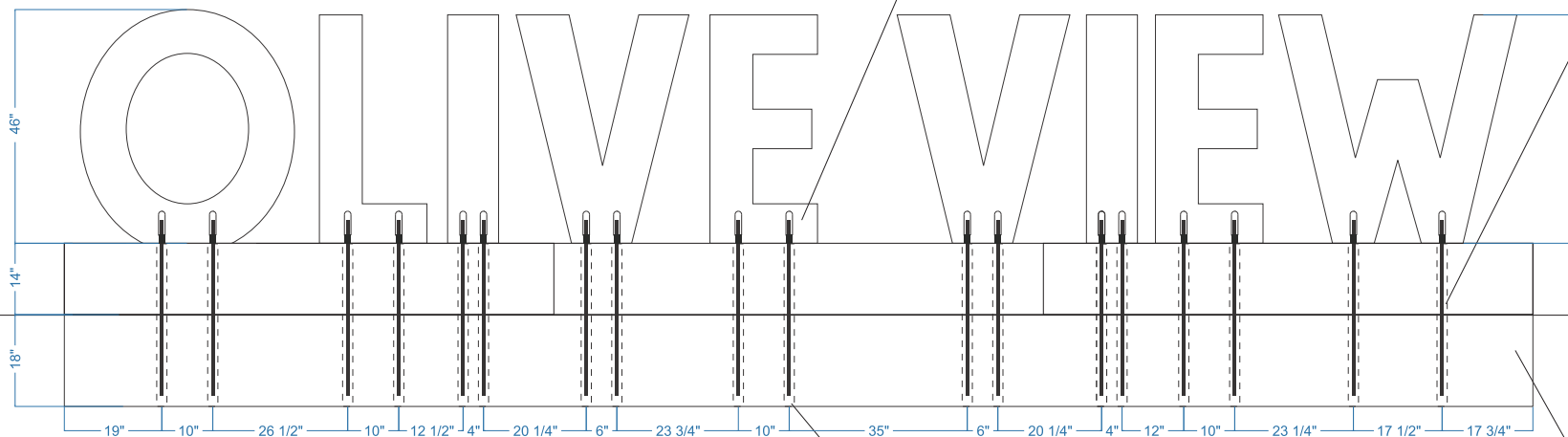
10/11/21

REV.

ELEVATION

Each letter to have  
cast in threaded inserts  
in bottom, to accept  
(18) 3/4" x 34" coilrod  
(supplied with letters/risers)

Risers to have cast in through holes (2" dia.)  
that will coordinate with specific placement  
of each letter onto a specific riser

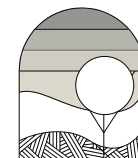
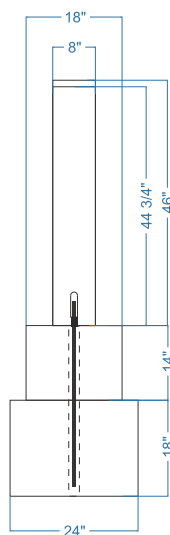


FINISH  
GRADE

SECTION

2" Grout pockets  
cast into footing  
on site by others

Concrete footing,  
on site by others



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### INSTRUCTIONS FOR SIGNS WITHOUT BASE (COILROD)

- 1) Pour a concrete footing (with grout pockets) per detail. (SEE FOOTING PAGE) Make sure it is flat and level.
- 2) Thread coilrod (shipped with sign), into threaded inserts in bottom of sign. Do not use mortar yet as a "dry run" installation recommended.
- 3) Place sign with coilrods into grout pockets in footing. Do not epoxy yet as a "dry run" to check for proper fit is recommended.
- 4) If sign installs properly then you can proceed to permanent installation that includes application of mortar/epoxy (not supplied by ODC).
- 5) Remove sign with coilrods. Mix mortar and fill grout pockets  $\frac{3}{4}$  full with mortar.
- 6) Reinstall sign with coilrods into grout pockets located in footing. Prior to contact with footing apply a thick bead of construction epoxy that runs in the center of the footing, the length of the sign itself.
- 7) Make any fine tuning adjustments to the sign as needed by use of shims while epoxy/mortar is setting.
- 8) Use rags/towels to clean up any epoxy that may squeeze out from under the sign as sign settles on footing.

### INSTRUCTIONS FOR SIGNS WITH BASE (COILROD)

- 1) Pour a concrete footing (with grout pockets) per detail. (SEE FOOTING PAGE) Make sure it is flat and level.
- 2) Set base onto footing, squaring up grout pockets with holes in base.
- 2) Thread coilrod (shipped with sign), into threaded inserts in bottom of sign. Do not use mortar yet as a "dry run" installation recommended.
- 3) Place sign with coilrods into base then into grout pockets in footing. Do not epoxy yet as a "dry run" to check for proper fit is recommended.
- 4) If sign with base installs properly then you can proceed to permanent installation that includes application of mortar/epoxy (not supplied by ODC).
- 5) Remove sign with coilrods and base. Mix mortar and fill grout pockets  $\frac{3}{4}$  full with mortar.
- 6) Apply construction epoxy between footing and base.
- 7) Reinstall base, square up to footing. Reinstall sign with coilrods into base/grout pockets located in footing. Prior to contact with base apply a thick bead of construction epoxy that runs in the center of the base, the length of the sign itself.
- 8) Make any fine tuning adjustments to the sign as needed by use of shims while epoxy/mortar is setting.
- 9) Use rags/towels to clean up any epoxy that may squeeze out from under the sign as sign settles on base/footing.

\*The concrete footing is the minimum below grade requirement as recommended by Outdoor Creations, Inc. Any additional requirement such as additional height, inset mounting pocket, changes to mounting method for local code requirements, etc. to be the responsibility of the customer. Outdoor Creations Inc. does NOT supply footings with signs and is not liable for footings done by others. By signing below, I (the customer), am responsible for footings done on site. I am also aware that all signs are required to have a footing.

CUSTOMER APPROVAL



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